Contents

74

Cover Feature

60 TIPS FOR BETTER 3D PRINTING

Improve every single aspect of your printing game

34

Tutorial

3D printing

80 Make things to help you make better things

48

Sonic experiments

90 Craft a cuddle baby Cthulhu to keep you warm in the night

70

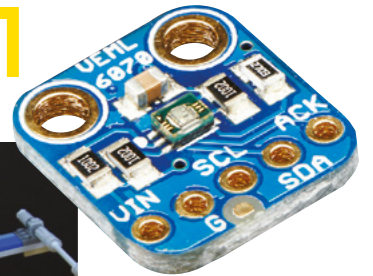**06**
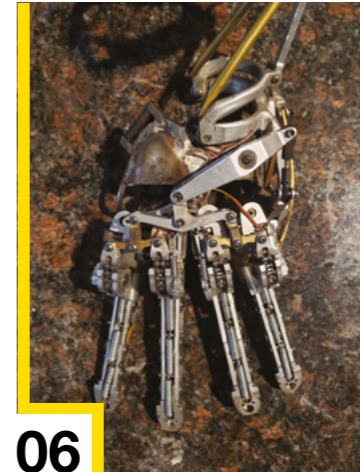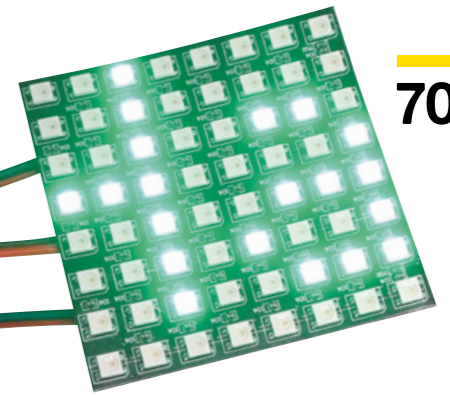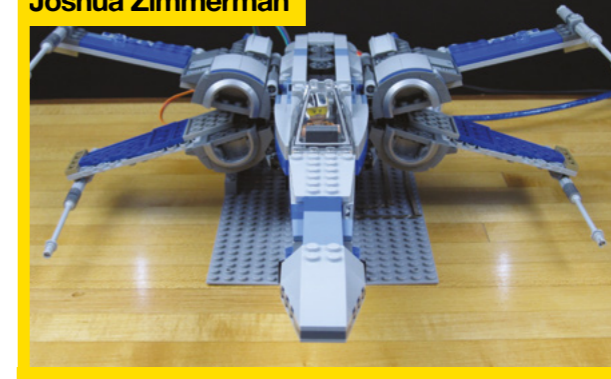
102

Interview

Joshua Zimmerman

56 On the genesis of a STEM education company – Brown Dog Gadgets

20